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Patentanmeldung Nr. Patent application No. Demande de brevet n°

02078909.5

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Projection device for projecting an image

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Projection device for projecting an image

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20 09 2002

(72)

The present invention relates to a projection device for projecting an image.

For projection of colour images on LCD panels, it is common to superpose main colours, for example red, green and blue, for each pixel. One possibility is to provide one colour at a time. If this sequential projection of the colours is performed quickly enough, the relatively slow responding human eye will notice the sequential projection of the colours only as one single colour.

One common way for sequentially providing the main colours is by using a white light source in combination with a colour wheel as described in US 2001/0008470 A1. The white light source permanently sends out white light to the colour wheel. The colour wheel is subdivided into sections with different colour filters. The turning of the wheel results in a permanent change of colours of light which is transmitted by the colour wheel.

To superpose certain components of the filtered light a controllable reflective means must be synchronised to the colour wheel. This way, by using the controllable reflective means, it can be achieved that only selected colour components are reflected through a projection means so as to obtain a certain colour by combination. To give an example, reflecting only the red and the blue component, having equal intensity, to the projection means will result in a violet display colour.

Another possibility to create a certain colour by superposing several colour components is to use a single panel for each colour component. Each panel comprises a controllable reflective means for controlling the reflection or transmission of one colour component, but all colour components are reflected and focused to one projection means to achieve the superposition of the colour components. For the example of having red, green and blue as the colour components, three panels are needed for supplying one projection means.

The main disadvantage of these known methods is the low efficiency of using the light. All the light that is not transmitted by the filter is wasted there. Further, the filtered light which is not reflected or transmitted to the projection means is also wasted. Besides the pure energy efficiency, all the wasted light is somewhere in the system and might decrease the contrast of the projection means.

It is therefore an object of the present invention, to provide a projection device having a significantly increased efficiency for the use of light which at the same time has a simple construction to reduce production costs.

This object is achieved according to the present invention by a projection

5 device as claimed in claim 1, comprising:

- an illumination means comprising an entrance for entering light from a light source,
- a polarization selective mirror for transmitting a first polarization component of said light and reflecting a second polarization component,
- a display panel having:

- 10
- a dichroic filter means for filtering colour components of said transmitted first polarization component and
  - a controllable reflection means for changing state of polarization of said colour components depending on a control signal and for reflecting said filtered colour components back to said polarization selective mirror and

- 15
- a projection means for projecting the image,
- wherein said polarization selective mirror is adapted for reflecting light of changed state of polarization to said projection means and for transmitting light of unchanged state of polarization back to said illumination means.

The invention is based on the idea to reflect all light that is not conducted to

20 the projection means, back into the illumination means to recycle the light in there, so that this light can be used for projection later. The illumination means comprises an entrance for entering light from a light source. Through this entrance white light firstly enters the device. From the illumination means the light reaches a polarization selective mirror. At this polarization selective mirror a first polarization component of the light is transmitted to a

25 display panel. At the display panel this first polarization component reaches a dichroic filter means which comprises several different filter sections. Each filter section transmits one colour component of the first polarization component to a corresponding controllable reflection means. Each controllable reflection means changes the state of polarization of the corresponding colour component which is to be conducted to the projection means.

30 From all controllable reflection means the colour components are reflected back to the polarization selective mirror. These colour components, that have a changed state of polarization, are reflected at the polarization selective mirror to the projection means. The other colour components are transmitted back through the polarization selective mirror and reach the illumination means again. All colour components which have already been

reflected at the dichroic filter means have also not changed the state of polarization and thus are also transmitted back through the polarization selective mirror into the illumination means.

5 The second polarization component of the light that reaches the polarization selective mirror from the illumination means is reflected at the polarization selective mirror and does not reach the display panel this time.

It is preferred, that the illumination means comprises an entrance mirror for reflecting light transmitted back from that polarization selective mirror back to said polarization selective mirror. This way the reflected light can be used for projection later.

10 It is further preferred that the illumination means comprises a quarter wave film mounted on the entrance mirror to change the state of polarization of light reflected at the entrance mirror. This has the advantage, that the second polarization component of the light can be changed and thus this light component is also enabled to reach the display panel and occasionally be part of the projected light.

15 In a further preferred embodiment the projection device is characterized in that the illumination means comprises reflective boundaries for reflecting incident light without changing light distribution. This additional feature reduces the loss of light at the boundaries of the illumination means. Therefore it increases the efficiency of the projection device.

20 The optical characteristics of the illumination means can be improved by a preferred embodiment wherein the illumination means comprises a glass prism.

In a further preferred embodiment the polarization selective mirror is made of two prisms carrying a reflective polarizer, in particular a wire grid polarizer, in between. This is a simple way to form a polarization selective mirror, which additionally provides good optical characteristics.

25 In a further preferred embodiment the polarization selective mirror is integrated in a part of the illumination means, using a PBS prism. This integration of the polarization selective mirror has a space saving effect and also increases the optical properties of the projection device.

30 In another preferred embodiment a clean-up polarizer is arranged in front of said projection means to filter light having the wrong polarization. The polarization selective mirror reflects all colour components of the light that is reflected from the display panel having changed state of polarization with high reliability. But the polarization selective mirror does not perfectly transmit light having an unchanged state of polarization. As a result some light, that is not supposed to be projected, is reflected to the projection means and

might cause a decrease of contrast. To avoid this decrease of contrast, the light having unchanged state of polarization, and which therefore is only reflected to the projection means by accident, is filtered by the clean-up polarizer.

Another preferred embodiment of the projection device is characterized in that  
5 an imaging prism for reflecting light to the projection means, which is made of glass, has a low stress birefringence constant. An improvement of the optical characteristics of the projection device can thus be achieved.

In a further preferred embodiment the projection device is characterized in that  
10 said display panel comprises a projection area for reflecting light to the projection means comprising a cross sectional area smaller than the cross sectional area of the illumination means and a reflection area outside the projection area with a reflective layer for reflecting light back to the illumination means. According to this embodiment, the area around the projection area of the display panel reflects light back to the illumination means to avoid wasting of light.

15 The projection device according to a further preferred embodiment is characterized in that the dichroic filter means comprises a filter pattern which is made of cholesteric filters or of a stack of layers of interference filters. These kinds of filters provide a good efficiency with respect to costs and optical properties. But it is not excluded to make use of other filters.

20 The invention will now be explained in more detail with reference to the drawings in which

Fig. 1 shows an embodiment of a device for projecting an image according to  
25 the present invention,

Fig. 2 shows a display panel,

Fig. 3 shows a example for the composition of light rays within the display  
panel,

Fig. 4 shows possible tracks for the light within the illumination means and the  
30 polarization selective mirror,

Fig. 5 shows the illumination means of another preferred embodiment,

Fig. 6 shows a further embodiment of a device for projecting an image  
according to the present invention,

Fig. 7 shows a further preferred embodiment wherein the polarization selective mirror is integrated in a part of the illumination means,

Fig. 8 shows a further preferred embodiment wherein the polarization selective mirror is made of two prisms carrying a reflective polarizer in between,

Fig. 9 shows a further preferred embodiment which comprises a clean-up polarizer and

Fig. 10 shows a further preferred embodiment that comprises a clean-up polarizer and a quarter wave film.

A device for projecting an image according to the present invention is shown in Fig. 1. It comprises an illumination means 1, from where an incident polarized light beam 2 radiates to a polarization selective mirror 3. A first polarization component of the light beam 2 is transmitted to a display panel 4. The transmitted light is filtered at a dichroic filter means 9, at which colour components of the light are either reflected back to the polarization selective mirror 3 or are transmitted to a controllable reflection means 6. At this controllable reflection means 6 the filtered colour components are also reflected back to the polarization selective mirror 3 with or without changed state of polarization depending on a control signal. At the polarization selective mirror 3 all light that is reflected back from the display panel 4 having unchanged state of polarization is transmitted through the polarization selective mirror 3 back to the illumination means 1. Colour components which are reflected back from the display panel 4 having changed state of polarization are reflected at the polarization selective mirror 3 to a projection means 7. These colour components are supposed to be projected.

In Fig. 2 the display panel 4 is illustrated in more detail. A display panel 4 comprises a top glass plate 8 having a colour filter 9 attached comprising a dichroic filter pattern. A liquid crystal layer 10 is arranged next to the colour filter 9. A liquid crystal layer 10 is controlled by reflective pixel electrodes 11 in combination with a semiconductor body 12 which contains an active matrix drive.

The functioning of the display panel of Fig. 2 is illustrated in more detail in Fig. 3. An incident polarized light beam 2 reaches the top glass plate 8. This light beam 2 is filtered at the colour filter 9. The colour filter 9 consists of three regions for each filtering one of the colour components red, green and blue, indicated by R, G and B. The upper region 9a of the colour filter 9 filters the colour component red which is transmitted to a reflective pixel

electrode 11 and reflects the components blue and green. The middle region 9b of the colour filter 9 filters and therefore transmits the colour component green, and a lower region 9c the colour component blue respectively.

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To each region 9a, 9b and 9c of the colour filter 9 belongs a reflective pixel

5 11a, 11b and 11c of the reflective pixel electrodes 11. In the shown example only the pixel 11b controlling the green colour component is set to "on" and thus changes the state of polarization of the green colour component. As a result the reflected light contains a green colour component having changed state of polarization. All other components of the reflected light have unchanged state of polarization. Reaching the polarization selective mirror 3 this  
10 green colour component of changed state of polarization will be reflected towards the projection means. All other components of the reflected light will be transmitted through the polarization selective mirror 3 back to the illumination means 1.

In Fig. 4 the illumination means 1, the polarization selective mirror 3 and the projection means 7 is shown, to illustrate light recycling in the projection device. A light  
15 beam from a projection lamp enters the illumination means 1 via the opening 13 in the entrance mirror 14. Starting from the illumination means 1 a light beam 2 reaches the polarization selective mirror 3. At the polarization selective mirror 3 the light beam 2 is splitted into a first polarization component 42 which is transmitted to the display panel and a second polarization component 43 which is reflected to a mirror 15. From the mirror 15 a  
20 second polarization component is reflected as the light ray 44 via the polarization selective mirror 3 back to the illumination means 1 as the light ray 45. The first polarization component of the light 46 which is reflected from the display panel less the colour components of changed state of polarization is transmitted through the polarization selective mirror 6 back to the illumination means. Therefore, the reflected light rays of the first and  
25 second polarization component 46, 45 contain all light which was originally emitted from the illumination means 1 as the light beam 2 except for the colour components of changed state of polarization which were reflected to the projection means 7. All the reflected light 46, 45 can be reflected at the entrance mirror 14, and thus will be fed back to the polarization selective mirror 6 and will again be available to be used for projection. Only a small amount  
30 of the light 46, 45 which is reflected back to the illumination means 1 which hits the opening in the entrance mirror 13 cannot be reused for projection. This principle of the projection device for projecting an image makes clear, that only a small portion of light is used for projection. At the same time the other portion of the light which is not projected yet is  
recycled and can be used for projection later.



In the preferred embodiment shown in Fig. 4 the polarization selective mirror 3 is formed by using two glass prisms 16, 17. In this design the contact area of these two glass prisms 16, 17 comprises the polarization selective mirror 3. The illumination means 1 is also formed using a glass prism. This construction provides good optical properties.

5 In Fig. 5 the illumination means 1 of a preferred embodiment is shown. The main body of the illumination means 1 is a glass prism, by which good optical characteristics for the illumination means 1 can be achieved. However, other materials such as synthetic materials can also be used. The illumination means 1 further comprises an entrance mirror 14 with an opening 13 therein. A quarter wave film 18 is attached to the entrance mirror 14  
10 facing the inside of the illumination means 1. When operating the projection device light beam 2 is sent out from the illumination means 1 in the direction to the polarization selective mirror 3. The second polarization component of this light ray 2 is reflected and returns as light ray 45 back to the illumination means 1, still comprising the second polarization component. When this light ray 45 reaches the quarter wave film 18, which is attached to the  
15 entrance mirror 14, the state of polarization is changed. Therefore, after reflection at the entrance mirror 14, the light ray 45 contains the first polarization component and thus can now be transmitted through the polarization selective mirror 3 to the display panel 4 and which can be used for projection.

In Fig. 6 another preferred embodiment of a projection device according to the  
20 present invention is shown. The entire light path between the entrance mirror 14 and the display panel 4 contains reflective boundaries 19 to form a light tunnel such that the light distribution is not changed in the direction towards the display panel 4. This light tunnel redistributes the light to the display panel 4 such that the display is homogeneously illuminated.

25 The cross sectional area of the display panel 4 is smaller than the cross sectional area of the illumination means 1. The function of the projection device is generally independent to the size of the display panel 4. The size of the display panel 4 can be chosen depending on aspects like the general construction of the projection device and costs.

In Fig. 7 a display module or panel 4 is shown, which comprises of a  
30 projection area 4a for reflecting light to the projection means 7 with a cross sectional area smaller than the cross sectional area of the illumination means 1 and a reflection area 4b surrounding the projection area 4a. The cross sectional area of the projection area 4a is also smaller than the cross sectional area of the projection means 7. It is illustrated that light which is reflected from the projection area 4a via the polarization selective mirror 3 to the

projection means 7 and which, represented by the two bordering light rays 48 and 49, spreads out from the smaller cross sectional area of the projection area 4a to the larger cross sectional area of the projection means 7. The reflection area 4b outside the projection area 4a reflects

all light, which reaches the display panel 4 outside the projection area 4a back to the

5 illumination means 1 and thus increases the efficiency of use of light by using also light incident on the reflection area 4b.

In Fig. 8 another embodiment of a polarization selective mirror 3 is illustrated. The polarization selective mirror 3 is formed by an imaging prism 16 which faces the display panel, an illumination prism 17 which faces the entrance mirror 14 and a selective  
10 polarizer 22 which is arranged in between of the two prisms 16, 17. As one example a wire grid polarizer can be used for the reflective polarizer 22. This arrangement provides a high quality of the polarization selective mirror which has a large influence on the picture performance.

In Fig. 9 a part of the projection device is shown additionally containing a  
15 clean-up polarizer 23 which is arranged between the imaging prism 16 and the projection means 7. The polarization selective mirror 3 reflects the colour component which is reflected from the display panel 4 and has changed state of polarization but which does also reflect a substantial part of the light having unchanged state of polarization. Therefore the light being reflected to the projection means 7 contains a significant part of the wrong polarization which  
20 degrades the contrast in the image. A clean-up polarizer 23 absorbs this wrong mode of polarization and such increases dramatically the contrast of the projected image.

In Fig. 10 a projection device is shown, wherein the illumination means 1 is formed by the illumination prism 17. It is also illustrated that the body which is basically formed by the illumination prism 17 and the imaging prism 16 is bordered with reflective  
25 layers except for the portion where light exits to the projection means 7.

The present invention provides a projection device for projecting a colour image that recycles most of the light which was not used for projection. This projection device has also a simple design and thus can be built at low production costs.

## CLAIMS:

EPO - DG 1

20 09. 2002

(72)

1. Projection device for projecting an image comprising:
- an illumination means comprising an entrance for entering light from a light source,
  - a polarization selective mirror for transmitting a first polarization component of said light and reflecting a second polarization component,
- 5 - a display panel having:
- a dichroic filter means for filtering colour components of said transmitted first polarization component and
  - a controllable reflection means for changing state of polarization of said colour components depending on a control signal and for reflecting said filtered colour
- 10 components back to said polarization selective mirror and
- a projection means for projecting the image,
- wherein said polarization selective mirror is adapted for reflecting light of changed state of polarization to said projection means and for transmitting light of unchanged state of polarization back to said illumination means.
- 15
2. Projection device as claimed in claim 1, characterized in that said illumination means comprises an entrance mirror for reflecting light transmitted back from said polarization selective mirror back to said polarization selective mirror.
- 20
3. Projection device as claimed in claim 1, characterized in that said illumination means comprises a quarter wave film mounted on the entrance mirror to change polarization of light reflected at said entrance mirror.
4. Projection device as claimed in claim 1, characterized in that said illumination
- 25 means comprises reflective boundaries for reflecting incident light without changing light distribution.
5. Projection device as claimed in claim 1, characterized in that said illumination means comprises a glass prism.

6. Projection device as claimed in claim 1, characterized in that said polarization selective mirror is made of two prisms carrying a reflective polarizer in-between.

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5 7. Projection device as claimed in claim 6, characterized in that the reflective polarizer in-between the two prisms is a wire grid polarizer.

8. Projection device as claimed in claim 1, characterized in that said polarization selective mirror is integrated in a part of the illumination means, using a PBS prism.

10

9. Projection device as claimed in claim 1, characterized in that a clean-up polarizer is arranged in front of said projection means to filter light having the wrong state of polarization.

15 10. Projection device as claimed in claim 6, characterized in that an imaging prism for reflecting light to the projection means which is made of glass, has a low stress birefringence constant.

20 11. Projection device as claimed in claim 1, characterized in that said display panel comprises a projection area for reflecting light to the projection means comprising a cross-sectional area smaller than the cross-sectional area of the illumination means and a reflection area outside the projection area with a reflective layer for reflecting light back to the illumination means.

25 12. Projection device as claimed in claim 1, characterized in that said dichroic filter means comprises a filter pattern which is made of cholesteric filters or of a stack of layers of interference filters.

20 09 2002

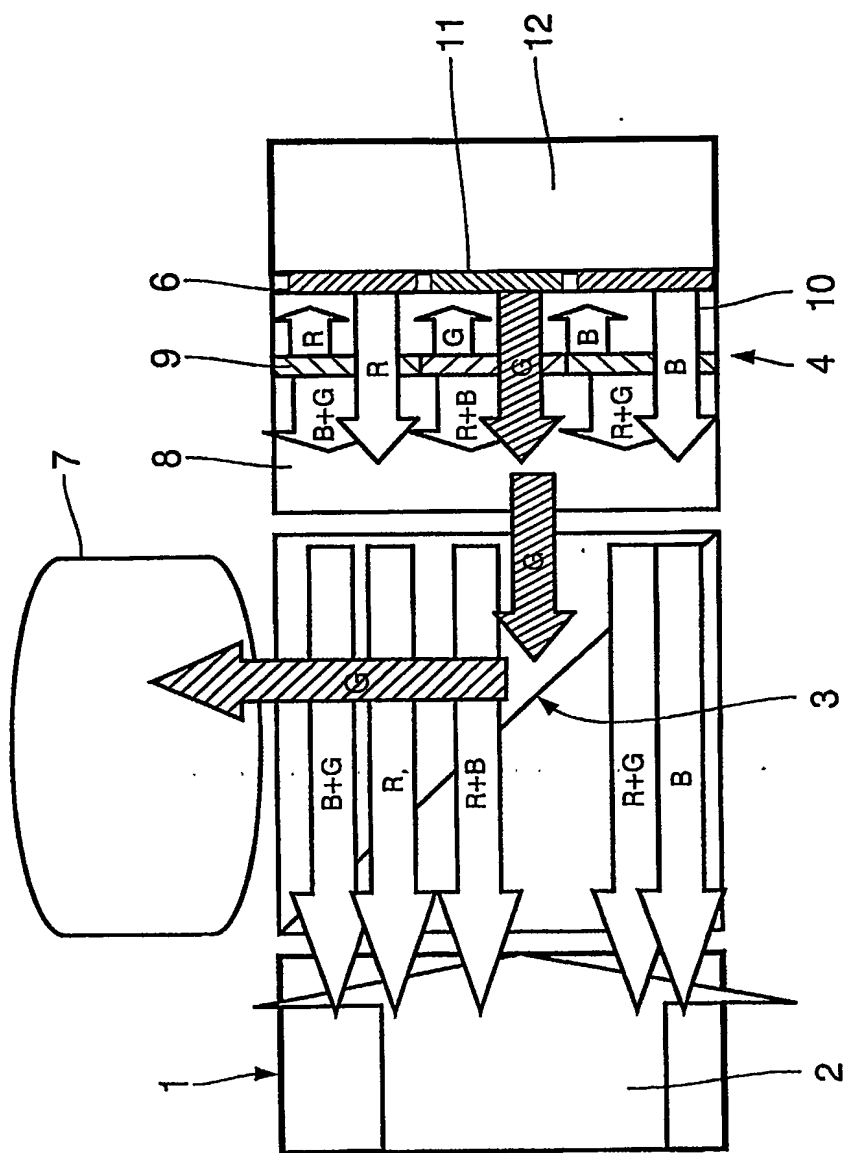
(72)

## ABSTRACT:

The invention relates to a projection device for projecting an image, comprising an illumination means (1) having an entrance (13) for entering light from a light source, a polarization selective mirror (3) for transmitting a first polarization component (42) of the light to a display panel (4) and reflecting a second component (43) back to the illumination means (1), the display panel (4) for selecting colour components of the first polarization component for projection at a projection means (7). The display panel comprises a dichroic filter means (5) for filtering colour components of the first polarization component (42) and a controllable reflective means (6) for changing state of polarization of the filtered colour components depending on a control signal and for reflecting the filtered colour components back to the polarization selective mirror (3). All light that is reflected from the dichroic filter means (5) and the controllable reflective means (6) back to the polarization selective mirror (3), having unchanged state of polarization, is transmitted back to the illumination means (1). The reflected light having changed state of polarization is reflected to the projection means (7) for projection.

15

(Fig. 1)



**FIG. 1**

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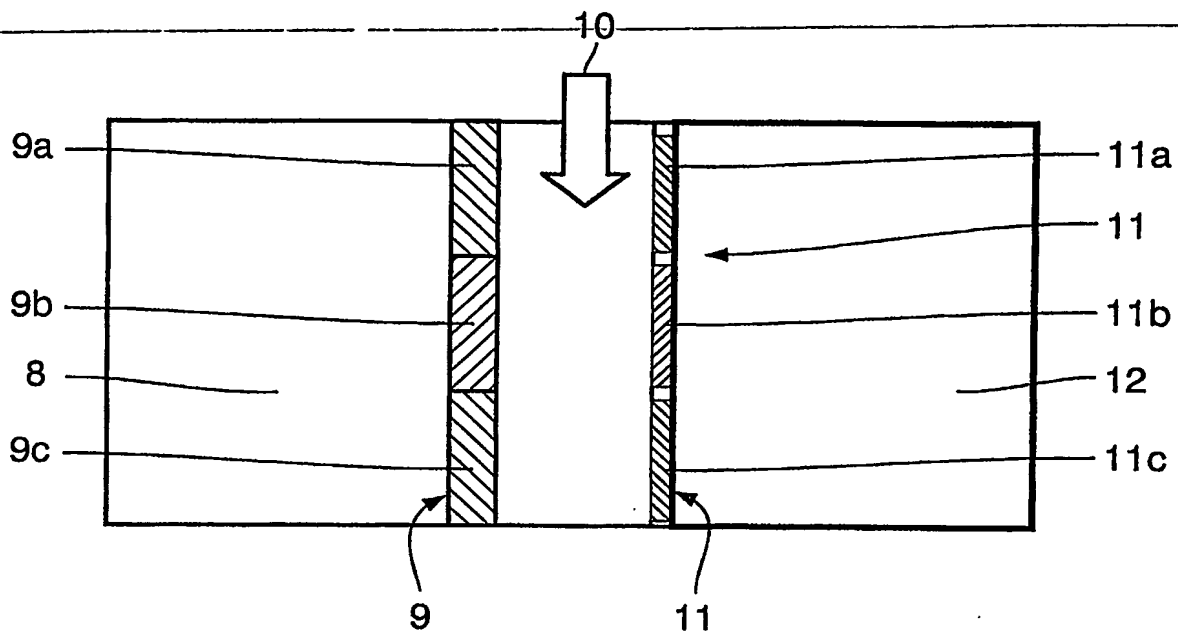


FIG. 2

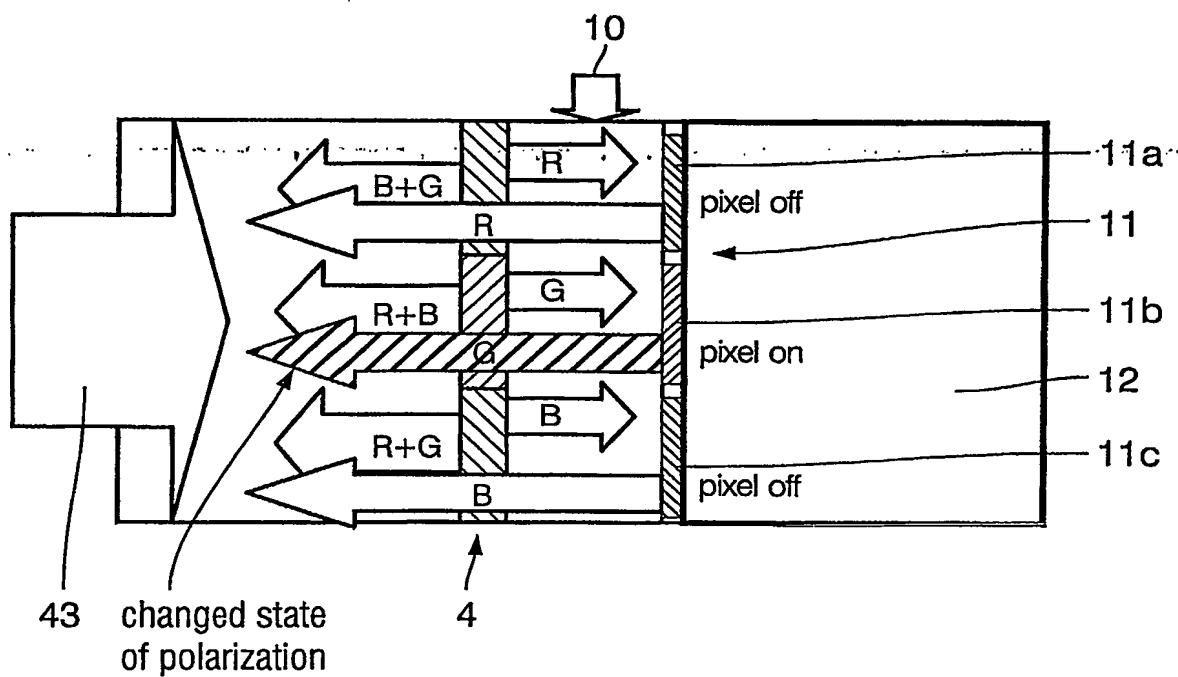


FIG. 3

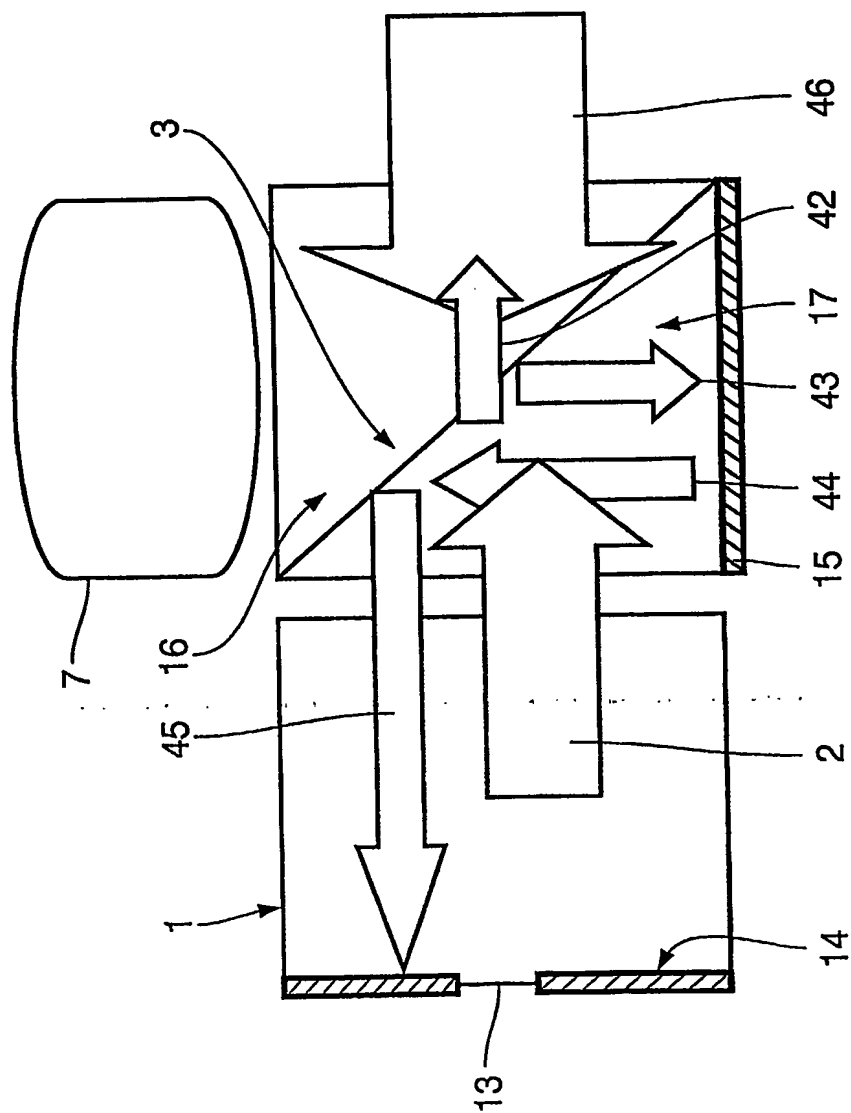


FIG.4



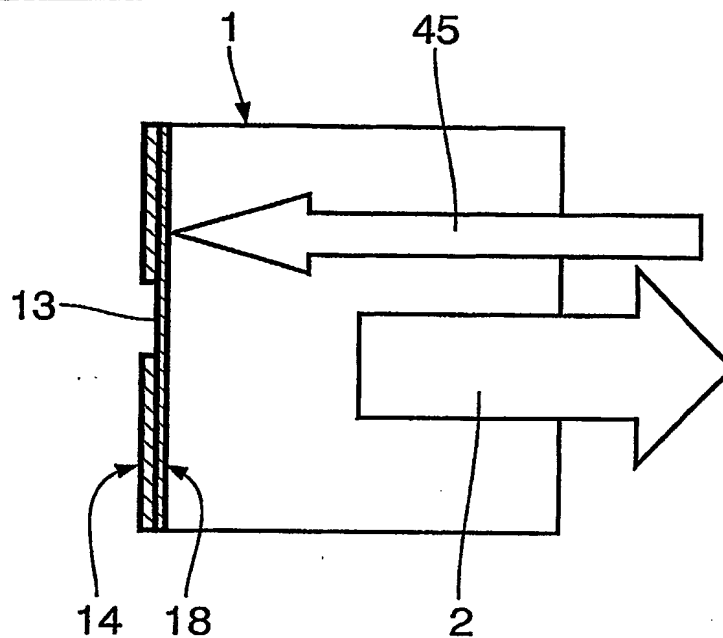


FIG. 5

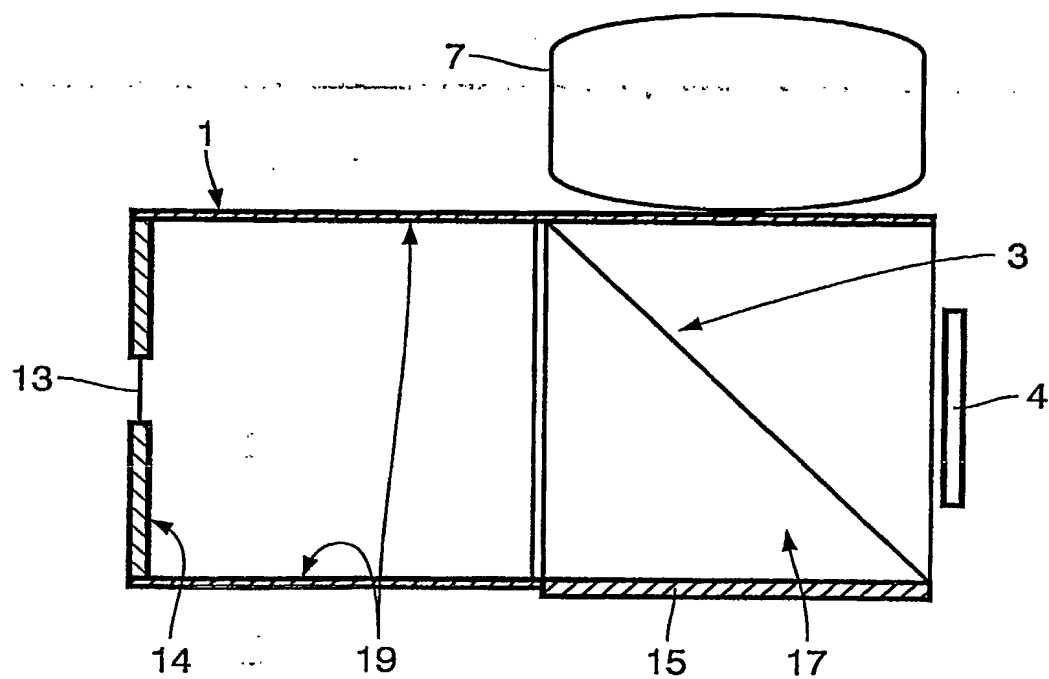


FIG. 6

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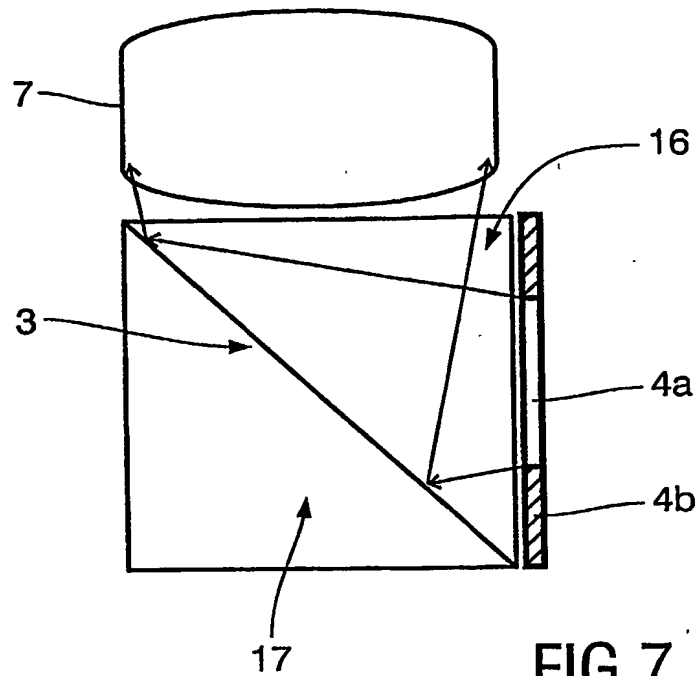


FIG. 7

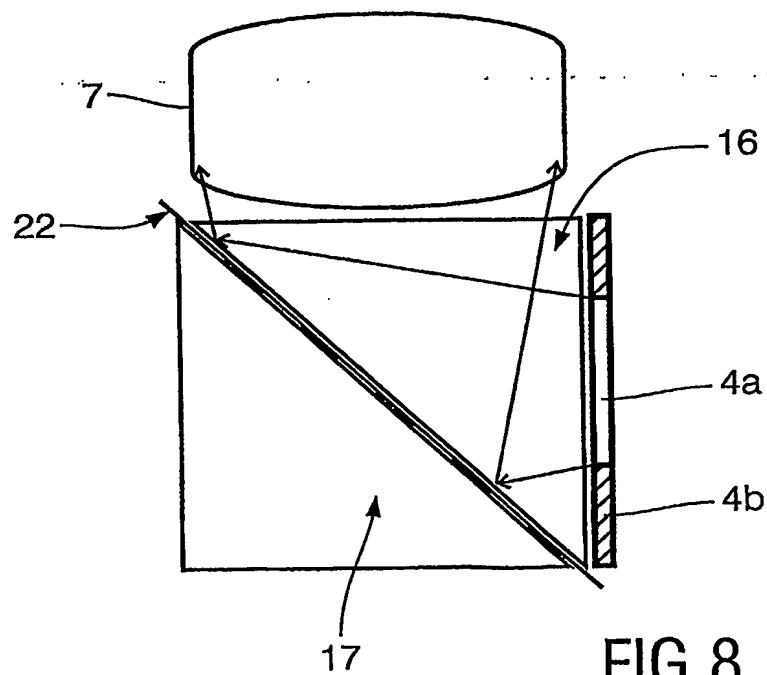


FIG. 8

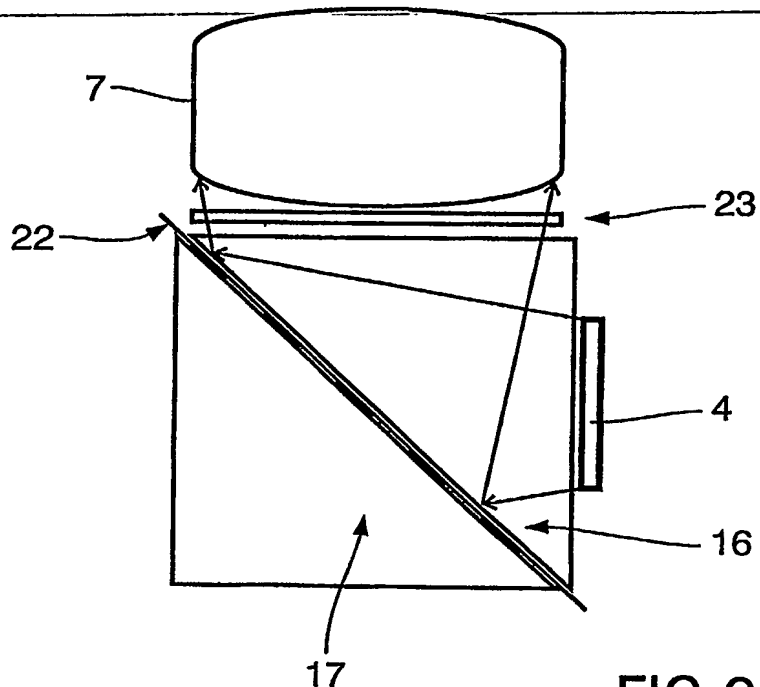


FIG. 9

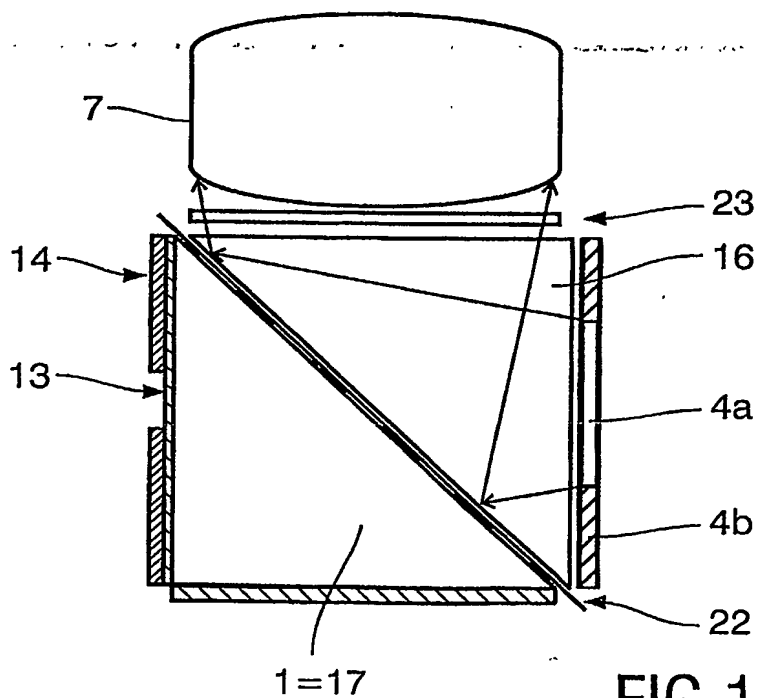


FIG. 10

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